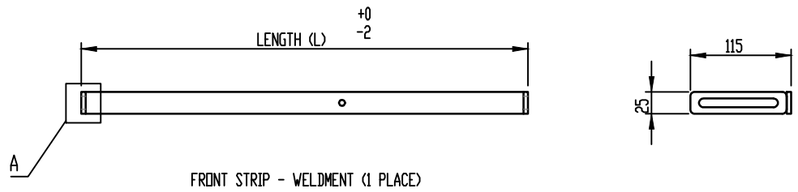
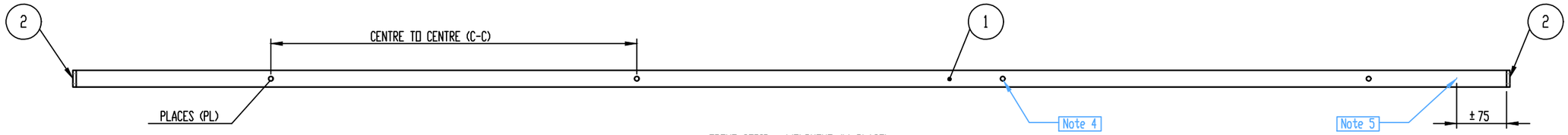
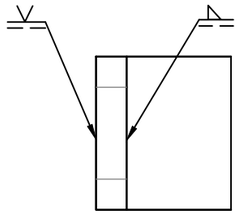
BOM TABLE - FRONT STRIP WELDMENT							
Article number (galvanized)	Article number (coated)	Item number	Front strip	C-C (mm)	PL	L (mm)	Weight (kg)
30935190	30935195	F50-620-680.100	F50-620-680.101	(550)	1	510	0,65
30935200	30935205	F50-620-681.100	F50-620-681.101	550	2	1060	1,19
30935210	30935215	F50-620-682.100	F50-620-682.101	550	4	2160	2,27
30935220	30935225	F50-620-683.100	F50-620-683.101	550	6	3260	3,35



FRONT STRIP - WELDMENT (1 PLACE)



FRONT STRIP - WELDMENT (>1 PLACE)



DETAIL A
SCALE 1 : 1

Quality Control Table							
Dim. No.	Nominal Value	Actual Dimension	QA Pass	QA Fail	Accept (X)	Reject (X)	Remark
1	LENGTH (L) +0 -2						
2	Note 4						

GENERAL NOTES	
1	Grind and remove all sharp edges; general chamfer min. 0.2mm x 45 degrees
2	All parts need to be deburred, free of welding spatter and other forms of visual defects
3	Re-tap threaded holes after galvanizing
4	Holes need to be full length tapped
5	Add production mark according to drawing F050-620 800.201 - Assembly Marking

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
2	2		Strip front - Mounting plate	S235JR		699.101	01
1	1		Strip front - Strip	S235JR	-	68x.101	05

Material:
S235JR

Finishing:
Thermal galvanized, NEN EN ISO 1461

Coating:
Powder, NEN EN ISO 12944-5 / NEN-EN 15773

ProRail

by: SHA
by: RBA
by: -
date : 03-2025
project: DFPS
units: mm
scale: 1:7

Gen. tolerances according to NEN 2769-b
(for linear measurements in mm) unless stated otherwise:

0,5 - 6	±0,3	120 - 400	±1,2
6 - 30	±0,5	400 - 1000	±2
30 - 120	±0,8	1000 - 2000	±3
		2000 - 4000	±4

(for shortest side of angular measurements in mm) unless stated otherwise:

0 - 10	±1,3°	50 - 120	±0,3°	>400	±0,1°
10 - 50	±1,0°	120 - 400	±0,15°		

weight:
various

product no. dwg.no. rev.
F050-620 - 68x.100 - 03

Strip front - BMF - Weldment

art.no:
various

A3

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